Arrow Industries

Grey iron foundry - Rajkot, Gujarat

Product catalogue

Cast iron borewell caps with split column clamps, self-priming monoblock pump casings and bare-shaft centrifugal pumps. Poured, machined and tested in our own works.

BORE CAP SIZES
4" to 9"

IRON GRADES
FG 200 / FG 260 (IS 210)

SUPPLY
All India and export

ESTABLISHED
2009

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The range at a glance

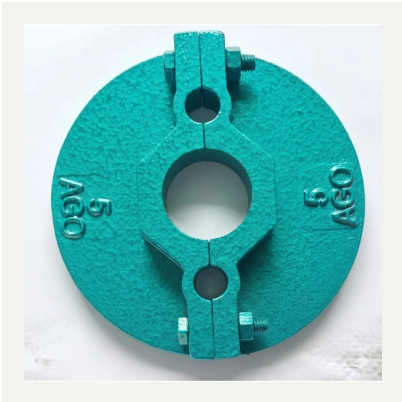
Borewell Caps & Column Clamps

PRODUCT	SIZES	GRADE	MOQ	LEAD TIME
AGO 5" CI Borewell Cap with Split Column Clamp	4", 5", 6", 7", 8", 9"	FG 200 / FG 260	50 pcs	7 - 10 d
AGO 5" Twin-Bore CI Borewell Cap	5", 6", 7"	FG 200 / FG 260	50 pcs	10 - 14 d
AGO 5×3 CI Annular Ring Borewell Cap	4×2, 5×3, 6×3, 7×4	FG 200 / FG 260	50 pcs	7 - 10 d
AGO 4" CI Borewell Cap with Raised Boss	4"	FG 200 / FG 260	100 pcs	Ex-stock to 7 d
AGO 6" CI Borewell Cap	6"	FG 200 / FG 260	50 pcs	7 - 10 d
AGO 7" CI Borewell Cap	7"	FG 200 / FG 260	25 pcs	10 - 14 d
AGO 9" CI Borewell Cap	8", 9"	FG 200 / FG 260	25 pcs	14 - 21 d
ADD 5" CI Borewell Cap	5", 8"	FG 200 / FG 260	50 pcs	7 - 10 d
ADD 8" CI Borewell Cap	8"	FG 200 / FG 260	25 pcs	10 - 14 d
ALFA 8" CI Borewell Cap with Through Clamp Bar	8", 9"	FG 260	25 pcs	10 - 14 d

Pumps & Pump Castings

PRODUCT	SIZES	GRADE	MOQ	LEAD TIME
Self-Priming Monoblock Pump Casing	0.5 HP, 1 HP, 1.5 HP, 2 HP	FG 200	25 pcs	14 - 21 d
Bare-Shaft Centrifugal Pump on CI Base Frame	2" × 2", 3" × 3", 4" × 3"	FG 200	10 pcs	21 - 30 d

Prices are quoted per order against size, quantity, finish and destination - there is no published list price. Send the quantity and sizes you need and we reply within one working day. Smaller trial quantities can be arranged for new customers.



AGO 5

AGO 5" CI Borewell Cap with Split Column Clamp

Cast iron 5" bore cap plate with integral two-bolt split clamp for column pipe and cable entry.

SIZES 4", 5", 6", 7", 8", 9"	**MATERIAL** Grey Cast Iron FG 200 / FG 260 (IS 210)
MINIMUM ORDER 50 pieces	**LEAD TIME** 7 - 10 days
CLAMP TYPE Integral split, two-bolt	**BOLTS** High-tensile, zinc plated
PLATE THICKNESS 12 - 14 mm	**FINISH** Shot blasted, enamel painted

- Hex-style centre boss with flat spanner shoulders
- Integral split clamp, two high-tensile bolts
- Side notch for the submersible cable



AGO 5

AGO 5" Twin-Bore CI Borewell Cap

Twin-bore 5" cap plate clamping two column pipes, or one column pipe with a separate cable or sounding tube.

SIZES 5", 6", 7"	**MATERIAL** Grey Cast Iron FG 200 / FG 260 (IS 210)
MINIMUM ORDER 50 pieces	**LEAD TIME** 10 - 14 days
OPENINGS 2, on a common split line	**CLAMP TYPE** Integral split, two-bolt
BORE CENTRES To customer drawing	**FINISH** Shot blasted, enamel painted

- Two machined clamp bores on one split line
- Takes twin column pipes, or pipe plus sounding tube
- Bore centres cast to your drawing



AGO 5 × 3

AGO 5×3 CI Annular Ring Borewell Cap

Open-centre ring pattern cap - 5" outer plate with a 3" clamped bore and an annular relief.

SIZES 4×2, 5×3, 6×3, 7×4	**MATERIAL** Grey Cast Iron FG 200 / FG 260 (IS 210)
MINIMUM ORDER 50 pieces	**LEAD TIME** 7 - 10 days
CENTRE Open annular	**CLAMP TYPE** Integral split, two-bolt
FINISH Shot blasted, enamel painted	

- Open annular centre - several kilos lighter
- 5" seating plate reducing to a 3" clamped bore
- Full-thickness seating rim and clamp boss



AGO 4

AGO 4" CI Borewell Cap with Raised Boss

Compact 4" cap with a raised annular boss around the clamp, for domestic and light agricultural bores.

SIZES 4"	**MATERIAL** Grey Cast Iron FG 200 / FG 260 (IS 210)
MINIMUM ORDER 100 pieces	**LEAD TIME** Ex-stock to 7 days
BOSS Raised annular	**CLAMP TYPE** Integral split, two-bolt
FINISH Shot blasted, enamel painted	**AVAILABILITY** Normally ex-stock

- Raised annular boss around the clamp bore
- Lighter than a flat plate of equal strength
- Fits standard 4" casing and 4" submersible sets



AGO 6

AGO 6" CI Borewell Cap

Heavy 6" cap plate with contoured split clamp for deeper agricultural bores.

SIZES 6"	MATERIAL Grey Cast Iron FG 200 / FG 260 (IS 210)
MINIMUM ORDER 50 pieces	LEAD TIME 7 - 10 days
CLAMP TYPE Integral split, contoured, two-bolt	PLATE THICKNESS 14 - 16 mm
FINISH Shot blasted, enamel painted	

- Contoured clamp spreads bolt load along the boss
- Thicker plate for longer column runs
- Suits 6" casing on deeper agricultural bores



AGO 7

AGO 7" CI Borewell Cap

Large-diameter 7" cap plate with hexagonal clamp boss.

SIZES 7"	MATERIAL Grey Cast Iron FG 200 / FG 260 (IS 210)
MINIMUM ORDER 25 pieces	LEAD TIME 10 - 14 days
BOSS Hexagonal	CLAMP TYPE Integral split, two-bolt
FINISH Shot blasted, enamel painted	

- Hexagonal boss gives flat spanner purchase
- Longer high-tensile bolts to suit the deeper boss
- For large-diameter, high-discharge bores



AGO 9

AGO 9" CI Borewell Cap

Our largest standard cap - 9" plate with reinforced annular clamp seat.

SIZES 8", 9"	MATERIAL Grey Cast Iron FG 200 / FG 260 (IS 210)
MINIMUM ORDER 25 pieces	LEAD TIME 14 - 21 days
CLAMP SEAT Reinforced annular	CLAMP TYPE Integral split, two-bolt
SUPPLY Made to order	

- Reinforced annular clamp seat stiffens the centre
- Our largest standard plate at 9 inch
- FG 260 available for heavy hanging loads



ADD 5

ADD 5" CI Borewell Cap

ADD-pattern 5" cap with an octagonal clamp boss and a flatter plate profile.

SIZES 5", 8"	MATERIAL Grey Cast Iron FG 200 / FG 260 (IS 210)
MINIMUM ORDER 50 pieces	LEAD TIME 7 - 10 days
BOSS Octagonal	CLAMP TYPE Integral split, two-bolt
PROFILE Flat - dense stacking for freight	FINISH Shot blasted, enamel painted

- Octagonal boss - spanner flats on eight faces
- Flatter profile stacks densely for freight
- Mechanically equal to the AGO 5



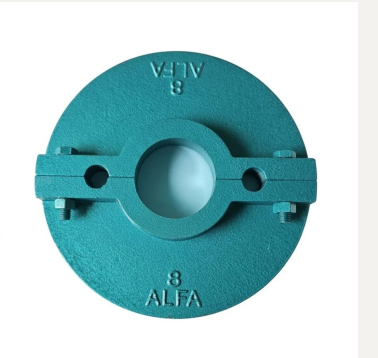
ADD 8

ADD 8" CI Borewell Cap

Flat-profile 8" plate with a narrow central split clamp and twin cable notches.

SIZES 8"	**MATERIAL** Grey Cast Iron FG 200 / FG 260 (IS 210)
MINIMUM ORDER 25 pieces	**LEAD TIME** 10 - 14 days
PROFILE Flat plate, raised clamp spine	**CABLE NOTCHES** 2, opposed
CLAMP TYPE Integral split, two-bolt	**FINISH** Shot blasted, enamel painted

- Wide flat plate with a raised clamp spine
- Two opposed cable notches for either-side routing
- Large flat face seats cleanly on the casing collar



ALFA 8

ALFA 8" CI Borewell Cap with Through Clamp Bar

Heavy 8" plate with a full-width through clamp bar bolted on both sides of the bore.

SIZES 8", 9"	**MATERIAL** Grey Cast Iron FG 260 (IS 210)
MINIMUM ORDER 25 pieces	**LEAD TIME** 10 - 14 days
CLAMP TYPE Full-width through bar, two-bolt outboard	**DUTY** Heavy - long column runs
FINISH Shot blasted, enamel painted	

- Full-width clamp bar, bolted outboard both sides
- Spreads clamping load across the plate
- Poured in FG 260 for heavy duty



Self-Priming Monoblock Pump Casing

Cast iron self-priming monoblock pump body with integral foot bracket, machined and pressure-tested.

SIZES 0.5 HP, 1 HP, 1.5 HP, 2 HP	MATERIAL Grey Cast Iron FG 200 (IS 210)
MINIMUM ORDER 25 pieces	LEAD TIME 14 - 21 days
TYPE Self-priming monoblock	PORTS Machined, transit plugged
MOUNTING Integral foot bracket	TESTING Hydraulic pressure tested

- Self-priming volute - re-primes without hand filling
- Machined motor spigot keeps the impeller true
- Integral foot bracket cast in



Bare-Shaft Centrifugal Pump on CI Base Frame

Belt-driven centrifugal pump assembly - volute, bearing housing and pedestal on a one-piece cast iron base.

SIZES 2" × 2", 3" × 3", 4" × 3"	MATERIAL Grey Cast Iron FG 200 (IS 210)
MINIMUM ORDER 10 pieces	LEAD TIME 21 - 30 days
TYPE Bare-shaft centrifugal, belt driven	BASE One-piece cast iron frame
DELIVERY Flanged	SUCTION Threaded

- One-piece cast base - not fabricated plate
- Volute, pedestal and base machined as a set
- Shaft and keyway cut to your drive

How to order

Send these four measurements and we can quote the right pattern first time, usually the same working day.

1. **Bore casing outside diameter**
   This is what the cap seats on and what its nominal size refers to.
2. **Column pipe outside diameter**
   A separate measurement. It sets the clamp bore we machine.
3. **Approximate column run in metres**
   Decides the hanging load and whether a through clamp bar is needed.
4. **Cable type and routing**
   A side notch suits most jobs; armoured cable or a sounding tube needs its own opening.

Talk to us

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